

LIST OF TABLES

Table II. 1 Previous Research	25
Table IV. 1 Numbersof SKU of PT XYZ	31
Table IV. 2 Operational Hoursof PT XYZ	32
Table IV. 3 Stock Take Cost Existing.....	35
Table IV. 4 IRA Existing of PT XYZ.....	36
Table IV. 5 Data SKU and Category	39
Table IV. 6 Count Sheet of PT XYZ	40
Table IV. 7 FSN Classification	42
Table IV. 8 Product Classification.....	43
Table IV. 9 Numbers of SKU Count per Year.....	44
Table IV. 10 Numbers of Count per Day.....	45
Table IV. 11 Stock Take Schedule Design	47
Table IV. 12 Stock Take Cost Proposed.....	49
Table IV. 13 Analysis Business Process.....	51
Table IV. 14 Stock Take Activity Proposed and Performer	55
Table IV. 15 Stock Take Time.....	58
Table IV. 16 Normally Distribution Test.....	59
Table IV. 17 Uniformy Test.....	60
Table IV. 18 Adequacy Test	61
Table IV. 19 Comparison of Stocktake Exisiting Business Process and Proposal	63
Table V. 1 Numbers of SKU Count per Day	65
Table V. 2 Comparison Stock Take Cost Existing and Improvement	67
Table V. 3 Comparison Efficiency Cycle Time.....	69