

DAFTAR SINGKATAN

Singkatan	Nama	Pemakaian pertama kali pada halaman
PT	Perseroan Terbatas	1
WIP	<i>Work In Process</i>	3
CTQ	<i>Critical to Quality</i>	4
E-DOWNTIME	<i>EHS, Defect, Overproduction, Waiting, Not utilizing employees knowledge, Transportation, Inventories, Motion, Excess process</i>	5
DMAIC	<i>Define, Measure, Analyze, Improve, Control</i>	11
EHS	<i>Environment, Health and Safety</i>	14
DPMO	<i>Defect per Million Opportunities</i>	16
DPU	<i>Defect per Unit</i>	16
DPO	<i>Defect per Unit Opportunity</i>	16
SIPOC	<i>Supplier, Input, Process, Output, Customer</i>	17
VSM	<i>Value stream Mapping</i>	19
C/T	<i>Cycle Time</i>	21
C/O	<i>Change Over</i>	21
UCL	<i>Upper Control Limit</i>	26
CL	<i>Center Line</i>	26
LCL	<i>Lower Control Limit</i>	26
FMEA	<i>Failure Mode and Effect Analysis</i>	30