

DAFTAR GAMBAR

Gambar 2.1	Cara Kerja Relay	II-4
Gambar 2.2	Relay	II-5
Gambar 2.3	Sistem Pengontrolan Sederhana	II-5
Gambar 2.4	Proses Scanning	II-6
Gambar 2.5	Ladder Diagram	II-7
Gambar 2.6	Function Block Diagram	II-7
Gambar 2.7	Structure Text Language	II-7
Gambar 2.8	Ladder Diagram pada Contoh Sistem Pengontrolan	II-8
Gambar 2.9	Representasi Contact sebagai Saklar dan Coil sebagai Lampu	II-8
Gambar 2.10	Fixed atau Compact PLC	II-9
Gambar 2.11	Modular PLC	II-10
Gambar 2.12	Slot Modul PLC	II-11
Gambar 3.1	Model Konseptual Sistem Pemantauan dan Pengendalian	III-1
Gambar 3.2	Bagan Kerangka Pemecahan Masalah	III-3
Gambar 4.1	Kriteria Petikan	IV-2
Gambar 4.2	Halogen Moisture Analyzer	IV-3
Gambar 4.3	Monorail	IV-6
Gambar 4.4	Withering Trough	IV-7
Gambar 4.5	Fan Atau Blower	IV-7
Gambar 4.6	Heat Exchanger	IV-8
Gambar 4.7	Hot Air Ducting	IV-8
Gambar 4.8	Thermometer Dry and Wet	IV-8
Gambar 4.9	Air Humidifier	IV-9
Gambar 4.10	Layout Ruang Pelayuan	IV-10
Gambar 4.11	Flowchart Pelayuan Eksisting	IV -15
Gambar 4.12	PLC Simatic S7-400	IV-20
Gambar 4.13	Flowchart Pelayuan Usulan	IV-23
Gambar 5.1	Block Architecture	V-6
Gambar 5.2	Program Block Architecture Stasiun Pelayuan	V-8
Gambar 5.3	Struktur SCADA Sistem Stasiun Kerja Pelayuan	V-10
Gambar 5.4	Menu Utama (About Us, Window Login SCADA, Contact Us, dan Shutdown)	V-11
Gambar 5.5	Window Overview	V-12

Gambar 5.6	Window Stasiun Pelayuan	V-12
Gambar 5.7	Window Alarm & Events, Database Record, Trending	V-13
Gambar 5.8	Skema Sistem	V-18
Gambar 5.9	Tab New_S7 Cp_000 Parameters	V-20
Gambar 5.10	Tab Device Groups	V-20
Gambar 5.11	Activate Server	V-20
Gambar 6.1	Program block OB1 All System	VI-1
Gambar 6.2	Program block FC1 Fan	VI-2
Gambar 6.3	Program block FC2 System Function	VI-3
Gambar 6.4	Program block FC3 Selisih Hygrometric	VI-4
Gambar 6.5	Program block FC4 Waktu Proses	VI-5
Gambar 6.6	Program block FC5 Input Kec Fan	VI-6
Gambar 6.7	Program block FC6 Klep Udara Segar	VI-7
Gambar 6.8	Program block FC7 Input Bukaan Klep US	VI-8
Gambar 6.9	Program block FC8 Klep Hot Air Ducting	VI-8
Gambar 6.10	Program block FC9 Input Time Hot Air Ducting	VI-9
Gambar 6.11	Program block DB1 Pelayuan	VI-10
Gambar 6.12	Program block DB2 Pelayuan Fan	VI-10
Gambar 6.13	Program block DB3 Pelayuan Selisih Hygro	VI-11
Gambar 6.14	Program block DB4 Pelayuan Waktu Proses	VI-11
Gambar 6.15	Program block DB5 Pelayuan Input Kec Fan	VI-11
Gambar 6.16	Program block DB6 Pelayuan Klep Udara Segar	VI-12
Gambar 6.17	Program block DB7 Pelayuan Input bukaan US	VI-12
Gambar 6.18	Program block DB8 Pelayuan Hot Air Ducting	VI-12
Gambar 6.19	Program block DB9 Pelayuan Input Time HAD	VI-13
Gambar 6.20	Main Menu Page	VI-15
Gambar 6.21	Window Login SCADA	VI-15
Gambar 6.22	Header	VI-16
Gambar 6.23	Stasiun Pelayuan	VI-17
Gambar 6.24	Footer	VI-18