

GLOSARY OF ITEM

Algorithm	Is a set of commands or logical sequence of decision-making in solving a problem.
Bottleneck	Material queue or stack material
Backtracking	The flow is going back again to the previous department
Epoch	An acceptable set of layout algorithms. Here is the algorithm used by Simulated Annealing algorithm. Epoch is used to determine whether the system has been in a state of equilibrium or not
Layout	Model that show the position of plant or department or facility with each dimension.
Material Handling	Show the material movement from one department to the other.
Quenching	is the rapid cooling of a work piece to obtain certain material properties.
SA - CRAFT	One of Heuristic Algorithm to improve plant layout.