

LIST OF FIGURES

Figure II.1 Image of Ship (Munir, 2004)	7
Figure II.2 Prewitt Operator Matrix	10
Figure II.3 Fuzzy Logic Chart Block (Sari, 2011)	12
Figure II.4 Graph of Down-Linear Representation (Mulato, 2014)	15
Figure II.5 Graph of Down-Linear Representation (Mulato, 2014)	16
Figure II.6 Graphic of Triangle Representation (Mulato, 2014)	17
Figure II.7 Graphic of Trapezoid Representation (Mulato, 2014)	17
Figure II.8 Operations on Classical Sets of Complement (Negnevitsky, 2005)	18
Figure II.9 Operations on Classical Sets of Containment (Negnevitsky, 2005)	19
Figure II.10 Operation on Classical Sets of Intersection (Negnevitsky, 2005)	19
Figure II.11 Operation on Classical Sets of Union (Negnevitsky, 2005)	20
Figure II.12 The basic elements of automation systems (Groover, 2001)	20
Figure II.13 Limit Switch (Anggono, 2015)	21
Figure II.14 PLC Omron (Omron, 2016)	22
Figure II.15 HMI position in a SCADA system (Wicaksono, 2012)	22
Figure II.16 Working Scope of MATLAB® (Firmansyah, 2007)	23
Figure III.1 Conceptual Model	26
Figure III.2 Problem Solving Systematics	27
Figure IV.1 Existing Flow Chart Dissolved Quality of Ceramic Surfaces	32
Figure IV.2 Rig Design (Wali, 2017)	33
Figure IV.3 Rig Drawing	33
Figure IV.4 Layout LED 300 lx (Atmaja, 2015)	34
Figure IV.5 GUI Design of Feature Extraction	34
Figure IV.6 Conveyor Belt	36
Figure IV. 7 Inverter	36
Figure IV. 8 Webcam Logitech C525	36
Figure IV.9 LED Light 10 Watt	37
Figure IV.10 Digital Lux Meter	37
Figure IV.11 PLC Omron CP1E	37
Figure IV.12 Different use of black cardboard (a) with black cloth (b)	38
Figure IV.13 Step of Create Fuzzy Model	39

Figure IV.14 Interface of GUI Feature Extraction	40
Figure IV.15 Example RGB (a) and grayscale (b) Ninth Image	41
Figure IV.16 Grayscale (a) and binary (b) Ninth Image	41
Figure IV.17 Result of Extraction Feature Ninth Image	42
Figure IV.18 Graph variable membership functions autocorrelation	45
Figure IV.19 Graph variable membership functions sum of square (variance)	46
Figure IV.20 Graph variable membership functions number of object	48
Figure IV. 21 Graph variable membership functions output	48
Figure IV.22 Sample Data Training Ninth Image	49
Figure IV. 23 MIN Results implications rules Ninth Image Data	53
Figure IV. 24 Illustration Picture Implications Rules Division MIN	54
Figure IV.25 Scenario Process of Human Machine Interface	56
Figure V.1 Program Activating System	61
Figure V.2 Program Start Indicator Light	61
Figure V.3 Program Stop System	61
Figure V.4 Program Emergency	62
Figure V.5 Program Manual	62
Figure V.6 Program Sensor 1	62
Figure V.7 Program Sensor 2	63
Figure V.8 Login Interface	64
Figure V. 9 Monitoring Interface	65