

LIST OF TABLES

Table I.1 Volume of Export and Import Ceramics (BI, 2016)	1
Table II.1 Previous Research	24
Table IV.1 Result of Extraction Feature Ninth Image	42
Table IV.2 Result of Extraction Feature Ninth Image	49
Table IV.3 Results of the extraction and classification of fuzzy sets of the ninth image data	52
Table IV.4 Result of Extraction Ninth Image	53
Table IV.5 Configure CX-Programmer	56
Table IV.7 Scenario Testing System	58
Table IV.8 Scenario Testing PLC	59
Table V.1 Testing Result PLC Program	63
Table V.2 Testing Result Login Window	64
Table V.3 Testing Result Monitoring Window	65
Table V. 4 Training Result Image Processing using Fuzzy Model	67
Table V.5 Testing Result Image Processing using Fuzzy Model	69
Table V.6 Result of System in Real Time Process	70