

## DAFTAR SINGKATAN DAN LAMBANG

Singkatan	Nama	Pemakaian Pertama Kali
BOP	Broken Orange Pekoe	4
BOPF	Broken Orange Pekoe Fannings	4
PF	Pekoe Fanning	4
BP	Broken Pekoe	4
BT	Broken Tea	4
OP	Orange Pekoe	4
BS	Broken Souchong	4
FF	Flower Fannings	4
CTC	Chrusing tealing Churling	4
	Environment, Health and Safety	8
	Defect	8
	Over Production	8
	Not Utilizing Employees Knowledge, Skills and abilities	8
	Transportation	8
	Inventory	8
	Motion	8
	Excess Process	8
	VSM	Value Stream Mapping
PAM	Process activity mapping	8
ISO	International System and Organization	13
EHS	Environment, Health and Safety	14
OPC	Operation Process Chart	15
PTPN	PT. Pekebunan Nusantara	36
SDM	Sumber Daya Manusia	10