

DAFTAR SINGKATAN DAN LAMBANG

| SINGKATAN | Nama | Pemakaian pertama kali pada halaman |
|--------------------|--|---|
| CV | <i>Commanditaire Vennootschap</i> | 1 |
| PT | Perseroan Terbatas | 1 |
| VSM | <i>Value Stream Mapping</i> | 3 |
| PAM | <i>Process Activity Mapping</i> | 3 |
| VA | <i>Value Added</i> | 3 |
| NVA | <i>Non Value Added</i> | 3 |
| NNVA | <i>Necessary Non Value Added</i> | 3 |
| SIPOC | <i>Supplier-Input-Process-Output- Customer</i> | 11 |
| 4M | Material, Manusia, Metode, dan Mesin | 12 |
| FIFO | <i>First In First Out</i> | 15 |
| MRP | <i>Material Requirement Planning</i> | 17 |
| ERP | <i>Enterprise Requirement Planning</i> | 17 |
| BKA | Batas Kendali Atas | 20 |
| BKB | Batas Kendali Bawah | 20 |
| JIT | <i>Just In Time</i> | 24 |
| QC | <i>Quality Control</i> | 40 |
| Ws | <i>Workstation</i> | 69 |
| LAMBANG | | |
| \bar{x} | Waktu rata-rata dari <i>subgroup</i> | 20 |
| Σ | Jumlah | 20 |
| σ | Standar deviasi | 20 |
| N | Jumlah pengamatan | 20 |
| n | Besarnya <i>subgroup</i> | 21 |
| N' | Jumlah pengamatan seharusnya | 22 |

| | | |
|----|----------------------|----|
| T | <i>Takt time</i> | 22 |
| K | Jumlah aktivitas | 67 |
| CT | Waktu proses terlama | 67 |