

## LIST OF CONTENT

APPROVAL SHEET .....	ii
INTELLECTUAL PROPERTY STATEMENT FORM .....	iii
ABSTRACT .....	iv
ABSTRAK .....	v
PREFACE .....	vii
LIST OF CONTENT .....	viii
LIST OF FIGURES .....	xi
LIST OF TABLES .....	xiii
TERMINOLOGY .....	xv
CHAPTER I INTRODUCTION .....	1
I.1 Research Background.....	1
I.2 Problem Identification .....	5
I.3 Research Objective.....	6
I.4 Research Boundaries .....	6
I.5 Benefit of Research .....	6
I.6 Writing Systematics .....	7
CHAPTER II LITERATURE REVIEW.....	9
II.1 Quality Testing Process.....	9
II.2 Grade Classification.....	10
II.3 Image Processing .....	11
II.3.1 Image Restoration.....	11
II.3.2 Image Analysis .....	11
II.3.3 Image Segmentation .....	12
II.4 RGB Image .....	12

II.5 HSV Image .....	13
II.6 Support Vector Machine .....	14
II.6.1 The advantages of SVM .....	15
II.6.2 Kernel Function.....	15
II.7 Automation System.....	16
II.8 Previous Research.....	17
CHAPTER III RESEARCH METHODOLOGY .....	20
III.1 Conceptual Model .....	20
III.1.1 Image Acquisition .....	20
III.1.2 Preprocessing .....	21
III.1.3 Feature Extraction .....	21
III.1.4 Design Support Vector Machine.....	21
III.1.5 Automatic System Design .....	21
III.2 Systematic Research .....	22
III.2.1 Identification Phase .....	24
III.2.2 Initiation Phase.....	24
III.2.3 Creative Phase.....	25
III.2.4 Implementation and Analysis Phase .....	25
III.2.5 Conclusions and Suggestions Phase.....	25
CHAPTER IV SYSTEM DESIGN .....	26
IV.1 Identification of Existing System.....	26
IV.2 Proposed System Design .....	26
IV.3.1 Model Design .....	27
IV.3.2 System Requirements Identification .....	28
IV.3.3 Feature Extraction GUI Design .....	33
IV.3.4 Designing Extraction Features.....	34

IV.3.5 SVM Design and Training PLC Program Design .....	36
IV.3.6 Classification GUI Design.....	37
IV.3.7 Offline System.....	39
IV.5 Human Machine Interface Design.....	39
IV.6 System Design Scenario Classification of Tea Quality.....	40
IV.7 PLC Program Design.....	40
IV.8 PLC Program Scenario .....	41
CHAPTER V RESULT AND ANALYSIS .....	43
V.1 Proposed System Scenario Analysis.....	43
V.2 Programmable Logic Controller Analysis .....	43
V.4 Human Machine Interface Analysis (HMI) .....	48
V.5 Results Analysis of Sample.....	50
V.6 Results Analysis of SVM Training.....	52
V.7 Results Analysis of Offline Classification Testing .....	52
V.8 Results Analysis of Real time Testing Tea Quality Classification.....	53
V.9 Analysis of Results Process Time Test Data.....	54
V.10 Comparison Analysis of Existing and Proposed Systems .....	55
CHAPTER VI CONCLUSION AND SUGGESTION.....	56
VI.1 Conclusion .....	56
VI.2 Suggestion.....	56
REFERANCE.....	57