

TERMINOLOGY

Kanban	: A signboard which is used to control the production flow.
Just In Time	: A concept to produce goods in accordance with the required amount, as needed, and in the appropriate amount of needs.
VSM	: A tool used to map activities the production process flow focused on activity duration.
Lead Time	: The length of delivery time needed from order until received.
Carryover	: Adjusting an amount against succeeding amounts, or to transfer it to a next situation.