**DAFTAR ISI**

LEMBAR PERNYATAAN ORISINILITAS ..... i
LEMBAR PENGESAHAN ..... ii
ABSTRAK ..... i
ABSTRACT ..... ii
KATA PENGANTAR ..... iii
DAFTAR ISI ..... iv
DAFTAR GAMBAR ..... viii
DAFTAR TABEL ..... ix
DAFTAR ISTILAH ..... xi
DAFTAR SINGKATAN DAN LAMBANG ..... xii
DAFTAR LAMPIRAN ..... xiii
BAB I PENDAHULUAN ..... 1
I.1 Latar Belakang ..... 1
I.2 Rumusan Masalah ..... 3
I.3 Tujuan Penelitian ..... 3
I.4 Manfaat Penelitian ..... 3
I.5 Batasan Penelitian ..... 3
I.6 Sistematika Penelitian ..... 4
BAB II TINJAUAN PUSTAKA ..... 6
II.1 INTRODUCTION ..... 6
II.1.1 *Reliability, Availability, Maintainability* (RAM) *Analysis* ..... 6
II.1.2 Keandalan (*Reliability)* ..... 6
II.1.4 *Mean Time to Failure* ..... 7
II.1.5 *Mean Time to Repair* ..... 7
II.1.6 *Availability* ..... 7

II.1.7 *Maintainability* ..... 8
II.1.8 *Safety Integrity Level* ..... 8
II.1.9 *System Breakdown Structure (SBS)* ..... 9
II.1.10 *Risk Matrix* ..... 9
II.1.11 *Maintenance Key Performance Indicator* (KPI) ..... 11
II.1.2 *Reliability Block Diagram* Sistem Seri ..... 12
II.2 Paper Terkait ..... 12
II.3 Perbandingan Paper ..... 16
II.4 Posisi Penelitian ..... 20
BAB III SISTEMATIKA PENYELESAIAN MASALAH ..... 21
III.1 Model Konseptual ..... 21
III.2 Sistematika Penyelesaian Masalah ..... 23
III.2.1 Tahap Inisiasi ..... 25
III.2.1.1 Studi Lapangan ..... 25
III.2.1.2 Studi Literatur ..... 25
III.2.1.3 Identifikasi Masalah ..... 25
III.2.1.4 Perumusan Masalah ..... 25
III.2.1.5 Batasan Penelitian ..... 25
III.2.1.6 Tujuan Penelitian ..... 25
III.2.2 Tahap Pengumpulan Data ..... 26
III.2.3 Tahap Pengolahan Data ..... 26
III.2.4 Tahap Analisis ..... 26
III.2.5 Tahap Kesimpulan dan Saran ..... 26
BAB IV PERANCANGAN SISTEM TERINTEGRASI ..... 28
IV.1 Pengumpulan data ..... 28
IV.1.1 Deskripsi Mesin Bingham Lean Benfield ..... 28

1V.1.2 *Maintenance Activity* pada Pupuk Kujang..... 29

1V.1.3 Data Kerusakan Mesin *Time to Failure* dan *Time to Failure* ..... 30

IV.1.4 Data *Downtime* Mesin ..... 30

IV.1.5 Penentuan Sistem dan Subsistem Kritis Mesin Bingham Lean Benfield J1107-C 30

IV.2 Pengolahan Data..... 35

IV.2.1 Pengujian Distribusi Data *Time to Failure*..... 35

IV.2.2 Penentuan Distribusi Data *Time to Failure* ..... 36

IV.2.3 Penentuan Mean Time to Failure..... 37

IV.2.4 Pengujian Distribusi Data *Time to Repair* ..... 37

IV.2.5 Penentuan Distribusi Data *Time to Repair* ..... 38

IV.2.6 Penentuan Mean Time to Repair ..... 39

IV.2.8 Pengujian Distribusi Data *Downtime*..... 39

IV.2.8 Penentuan Distribusi Data *Downtime*..... 40

IV.2.9 Penentuan Mean Downtime..... 41

IV.2.10 Performansi ..... 41

IV.2.10.1 Permodelan *Reliability Block Diagram* (RBD)..... 41

IV.2.10.2 Perhitungan *Reliability* dengan *Analytical Approach*..... 42

IV.2.10.3 Perhitungan *Availability Analytical Approach*..... 43

IV.2.10.4 Perhitungan *Maintainability*..... 44

IV.2.10.5 Perhitungan *Safety Integrity Level* ..... 45

BAB V ANALISIS HASIL..... 46

V.1 Analisis Penentuan Objek ..... 46

V.2 Analisis Uji Distribusi..... 46

V.2.1 Analisis Distribusi Time to Failure..... 46

V.2.2 Analisis Distribusi Time to Repair ..... 46

V.2.1 Analisis Distribusi Downtime ..... 47
V.3 Analisis Reliability Block Diagram ..... 47
V.4 Analisis Reliability ..... 47
V.3 Analisis Inherent dan Operational Availability dengan KPI ..... 48
V.4 Analisis Maintainability ..... 49
V.5 Analisis Safety Integrity Level ..... 50
VI.1 Kesimpulan ..... 51
VI.2 Saran ..... 52
VI.2.1 Saran Bagi Perusahaan ..... 52
DAFTAR PUSTAKA ..... 53
LAMPIRAN A ..... 56
LAMPIRAN B ..... 58
LAMPIRAN C ..... 61
LAMPIRAN D ..... 64
LAMPIRAN E ..... 67