

DAFTAR GAMBAR

Gambar 1. 1 Dokumentasi semen <i>defect operations</i>	17
Gambar 1. 2 <i>Defect Rate</i>	18
Gambar 2. 1 Siklus <i>Lean Six Sigma</i>	37
Gambar 2. 2 Contoh Diagram VSM	46
Gambar 2.3 Contoh Diagram Pareto.....	54
Gambar 3.1 Alur Penelitian.....	57
Gambar 3.2 <i>Tools</i> analisis data DMAIC	60
Gambar 4. 1 Diagram SIPOC	63
Gambar 4.2 Current <i>Value Stream Mapping</i>	75
Gambar 4. 3 Grafik <i>Waste</i>	88
Gambar 4.4 Diagram Pareto Jenis <i>Waste</i>	90
Gambar 4. 5 Diagram pohon <i>waste overprocessing</i>	94
Gambar 4. 6 Node FTA <i>waste overprocessing</i>	96
Gambar 4. 7 Probabilitas <i>waste overprocessing</i>	101
Gambar 4.8 Diagram pohon <i>defect</i> manufaktur	103
Gambar 4.9 Node diagram pohon <i>defect manufacture</i>	104
Gambar 4.10 Probabilitas diagram pohon <i>defect manufacture</i>	105
Gambar 4.11 Penggunaan <i>stretch</i> pada <i>pallet</i> semen.....	111
Gambar 4.12 <i>Future Value Stream Mapping</i>	112