

DAFTAR ISI

ABSTRACT	i
ABSTRAK	ii
KATA PENGANTAR.....	iii
DAFTAR ISI.....	v
DAFTAR GAMBAR.....	x
DAFTAR TABEL.....	xi
DAFTAR PERSAMAAN.....	xiii
DAFTAR SINGKATAN.....	xiv
DAFTAR ISTILAH	xv
DAFTAR LAMPIRAN	xvi
BAB I Pendahuluan	1
I.1 Latar Belakang	1
I.2 Perumusan Masalah	5
I.3 Tujuan Penelitian	6
I.4 Batasan Penelitian	6
I.5 Manfaat Penelitian	6
I.6 Sistematika Penulisan.....	7
BAB II Landasan Teori	8
II.1 Sudi Literatur	8
II.1.1 Studi mengenai Optimasi Perawatan Dengan Menggunakan Metode <i>Reliability Centered Miantenance</i> (RCM II), <i>Marginal Assurance</i> dan Model Optimasi Biaya Berdasarkan Tingkat Keandalan di Pabrik NPK Granular PT. Pupuk Kujang.....	8
II.3.1 <i>Application of Reliability Centered Maintenance Methodology to The Development of Maintenance Plan For a Steam-Process Plant.....</i>	8
II.2 Manajemen Perawatan.....	9
II.3 <i>Preventive Maintenance</i>	10
II.4 <i>Corrective Maintenance</i>	11
II.5 <i>Reliability</i>	12

II.5.1 <i>Probability Density Function (pdf) dan Cumulatif Density Function</i> (cdf)	12
II.5.2 <i>Reliability Life Fucntion</i>	13
II.5.3 <i>Mean Time To Failure (MTTF) dan Mean Time Between Failure</i> (MTBF)	14
II.5.4 <i>Failure Rate Function</i>	15
II.6 <i>Maintainability</i>	15
II.7 <i>Availability</i>	16
II.7.1 <i>Inherent Availability</i>	16
II.7.2 <i>Achieved Availability</i>	16
II.7.3 <i>Operational Availability</i>	17
II.8 <i>Pola Kerusakan</i>	17
II.9 <i>Distribusi Weibull</i>	18
II.10 <i>Distribusi Eksponensial</i>	20
II.11 <i>Distribusi Normal</i>	20
II.12 <i>System Breakdown Structure</i>	21
II.13 <i>Parameter Estimation</i>	22
II.13.1 <i>Probability Plotting Weibull</i>	23
II.13.2 <i>Probability Plotting Exponential</i>	23
II.14 <i>Reliability Centered Maintenance</i>	24
II.14.1 <i>Preventive Task</i>	30
II.14.2 <i>Default Action</i>	31
II.14.3 <i>Diagram Penentuan Keputusan RCM</i>	32
II.15 <i>RPN (Risk Priority Number)</i>	33
II.15.1 <i>Severity</i>	34
II.15.2 <i>Occurance</i>	34
II.15.3 <i>Detection</i>	35
II.16 <i>Spare part</i>	36
II.16.1 <i>Repairable Spare</i>	36
II.16.2 <i>Non Repairable Spare</i>	38
BAB III Metodologi Penelitian	40
III.1 <i>Model Konseptual</i>	40

III.2 Sistematika Pemecahan Masalah.....	41
III.2.1 Tahap Inisiasi	42
III.2.1.1 Perumusan Masalah	42
III.2.1.2 Penentuan Tujuan.....	42
III.2.1.3 Studi Literatur	42
III.2.1.4 Observasi.....	43
III.2.2 Tahap Pengumpulan Data.....	43
III.2.3 Tahap Pengolahan Data	43
III.2.3.1 Pengolahan Data secara Kualitatif	43
III.2.3.1.1 Pemilihan Sistem dan Pengumpulan Sistem Informasi	43
III.2.3.1.2 Deskripsi Sistem	44
III.2.3.1.3 Fungsi Sistem dan <i>Functional Failure</i>	44
III.2.3.1.4 FMEA	44
III.2.3.1.5 <i>Logic Tree Analysis</i>	44
III.2.3.1.6 <i>Task selection</i>	44
III.2.3.2 Pengolahan Data secara Kuantitatif	44
III.2.3.2.1 Pemilihan Sistem Kritis	45
III.2.3.2.2 Plotting Distribusi Antar Kerusakan & Perbaikan	45
III.2.3.2.3 Pengujian Kecocokan Distribusi	45
III.2.3.2.4 Pengujian Distribusi yang Mewakili	45
III.2.3.2.5 Perhitungan Parameter Kendalan	45
III.2.3.3 Optimasi Interval Waktu Perawatan	45
III.2.3.4 Penentuan Perawatan yang Efektif dan Efisien	45
III.2.3.5 Perhitungan Total Biaya Perawatan	46
III.2.3.6 Perhitungan Kebutuhan <i>Spare Part Repairable</i> dan <i>Non Repairable</i>	46
III.2.4 Tahap Kesimpulan dan Saran	46
III.2.4.1 Analisis	46
III.2.4.2 Kesimpulan dan Saran	46
BAB IV Pengumpulan dan Pengolahan Data.....	47
IV.1 Pengumpulan Data	47
IV.1.1 Deskripsi Sistem	47

IV.1.2 Kegiatan Perawatan <i>Existing</i>	47
IV.1.3 Data Upah <i>Engineer</i>	48
IV.1.4 Data Material <i>Cost</i>	48
IV.1.5 Data <i>Loss Revenue</i>	49
IV.1.6 Data <i>Time To Falure</i>	50
IV.2 Pengolahan Data.....	50
IV.2.1 Pengukuran Kualitatif	50
IV.2.1.1 FMEA (<i>Failure Mode and Effect Analysis</i>).....	50
IV.2.1.2 LTA (<i>Logic Tree Analysis</i>).....	50
IV.2.1.3 <i>Task Selection</i>	50
IV.2.2 Pengukuran Kuantitatif	51
IV.2.2.1 Penentuan Sistem Kritis.....	51
IV.2.2.2 Penentuan Nilai MTTF	52
IV.2.2.2.1 <i>Database NPRD (Nonelectric Parts Reliability Data)</i>	52
IV.2.2.2.2 Hystory Kerusakan <i>Equipment</i> Perusahaan	53
IV.2.2.2.2.1 Plotting Distribusi <i>Time To Failure</i>	53
IV.2.2.2.2.2 Penentuan Parameter Distribusi TTF.....	54
IV.2.2.2.2.3 Pengujian Distribusi TTF.....	58
IV.2.2.2.2.4 Penentuan Parameter Distribusi TTF yang Mewakili	61
IV.2.2.2.2.5 Penentuan Parameter Keandalan (MTTF)	62
IV.2.3 Perhitungan Interval Waktu Perawatan	63
IV.2.4 Perhitungan Total Biaya Perawatan	65
IV.2.5 Perhitungan Kebutuhan <i>Spare Part</i>	66
IV.2.5.1 Perhitungan <i>Spare Part Repairable</i>	67
IV.2.5.2 Perhitungan <i>Spare Part Non Repairable</i>	68
BAB V Analisis Data	70
V.1 Analisis Penentuan <i>Equipment</i> Kritis	70
V.2 Analisis Penentuan Distribusi <i>Time To Failure</i>	70
V.3 Analisis <i>Reliability Centered Maintenance</i>	71
IV.3.1 Analisis Kebijakan Perawatan	71
IV.3.2 Analisis Interval Perawatan	75
IV.3.2.1 Analisis Interval <i>Schedule On-Condition Task</i>	76

IV.3.2.2 Analisis <i>Interval Schedule Restoration Task</i> dan <i>Schedule Discard Task</i>	76
V.4 Analisis Total Biaya Perawatan	76
V.5 Analisis Kebutuhan Jumlah <i>Spare Part</i>	78
BAB VI Kesimpulan Saran	80
V.1 Kesimpulan.....	80
V.2 Saran	82
V.2.1 Saran Bagi Perusahaan	82
V.2.2 Saran Bagi Penelitian Selanjutnya	83
DAFTAR PUSTAKA	84
LAMPIRAN A Tabel Gamma	86
LAMPIRAN B <i>System Breakdown Structre</i>	90
LAMPIRAN C Kegiatan Perawatan <i>Existing</i>	93
LAMPIRAN D Data <i>Time To Failure</i>	95
LAMPIRAN E FMEA (<i>Failure Mode and Effect Analysis</i>)	99
LAMPIRAN F <i>Decision Worksheet</i>	105
LAMPIRAN G Form Wawancara	109
LAMPIRAN H RPN (<i>Risk Priority Number</i>)	114
LAMPIRAN I NPRD (<i>Nonelectrical Parts Reliability Data</i>)	118
LAMPIRAN J <i>Plotting Data</i>.....	129
LAMPIRAN K Uji <i>Kolmogorov Smirnov</i>	141
LAMPIRAN L <i>Interval Schedule On-Condition Task</i>	159
LAMPIRAN M <i>Interval Schedule Restoration Task dan Discard Task</i>	161
LAMPIRAN N Total Biaya <i>Maintenance</i>	163
LAMPIRAN O <i>Spare Part</i>.....	168
LAMPIRAN P <i>Repairable Spare</i>.....	170
LAMPIRAN Q <i>Non Repairable Spare</i>	189